



EXTRUSION BLOWMOULDING

Spectra's on-going investment in the installation of the latest machinery and technology perfectly illustrates the company's confident long-term commitment to future growth and expansion.

Every state-of-the-art blow moulding machine operating out of the companies bespoke manufacturing plant is carefully customised to meet Spectra's exacting requirements. Furthermore, these all-electric machines guarantee better energy efficiency, reduced noise pollution and counter the risks of oil contamination, a common problem with more conventional older hydraulic machines.

Spectra can achieve impressive capacity levels of up to 100m units per annum at their Holton plant, made possible with innovative customisation of their blow moulding machinery which helps maximize manufacturing flexibility. All the more evident with their impressive range of standard and custom made HDPE bottles, available in 25ml up to 500ml capacities.

Co-extrusion offers customers the additional benefits of soft touch with unique colour finishes and special effects. For an environmental packaging solution, Spectra can also provide recycled HDPE for its customers.

WHAT IS EXTRUSION BLOWMOULDING?

Extrusion Blowmoulding is the process of manufacturing hollow plastic bottles by melting plastic resin and extruding a tube which is then clamped inside 2 halves of a water cooled mould. When the tube of molten plastic is in, it is then inflated using pressurised air to the shape of the cavity. While inside, the plastic will freeze off to the shape as it is forced against the inside. The mould will then open releasing the bottle so that the process can be repeated.

WHAT ARE THE BENEFITS OF HDPE AS A MATERIAL?

One of the most common resins used in blowmoulding, HDPE (high density polyethylene) can produce bottles with high stiffness, good resistance to water vapour and excellent resistance to alcohol, acids and alkali's.

In its natural state HDPE will produce bottles that are opaque, however, a high gloss feel and appearance can be achieved if required. For a more squeezable feel, MDPE (medium density polyethylene) can be used for certain products such as creams and lotions. HDPE is suitable for recycling.



TUBULAR RANGE IN HDPE

Introducing the impressive Spectra range of Tubulars available in HDPE. This comprehensive collection of Tubulars incorporates Short Tubulars as well as a range of Non-Aerosol Tubulars. Available in 30ml to 500ml capacity sizes.



30ml TUBULAR

Bottle Reference	6063
Brimful Capacity	35ml
Height	59mm
Diameter	33mm
Neck Finish	20/410

CLOSURES FOR THIS BOTTLE

Suitable for use with any standard
20/410 fitment

**30ml TUBULAR**

Bottle Reference	6063
Brimful Capacity	36ml
Height	64mm
Diameter	33mm
Neck Finish	20/415

CLOSURES FOR THIS BOTTLE

20/415 Tall Radiused Cap
Ref: 3013*.....see page 131
20/415 Shallow Cap
Ref: 3004*.....see page 131
20/415 Double Wall Cap
Ref: 3001

.....see page 131

20/415 Flip Top Cap
Ref: 3018

.....see page 132

*Plug/spigot version available

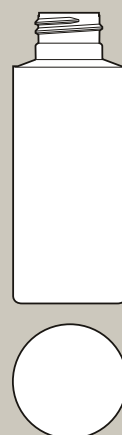
Also suitable for use with any standard
20/415 fitment

**50ml TUBULAR**

Bottle Reference	6002
Brimful Capacity	57ml
Height	86mm
Diameter	33mm
Neck Finish	20/410

CLOSURES FOR THIS BOTTLE

Suitable for use with any standard
20/410 fitment

**50ml TUBULAR**

Bottle Reference	6002
Brimful Capacity	57ml
Height	90mm
Diameter	33mm
Neck Finish	20/415

CLOSURES FOR THIS BOTTLE

20/415 Tall Radiused Cap
Ref: 3013*.....see page 131
20/415 Shallow Cap
Ref: 3004*.....see page 131
20/415 Double Wall Cap
Ref: 3001

.....see page 131

20/415 Flip Top Cap
Ref: 3018

.....see page 132

*Plug/spigot version available

Also suitable for use with any standard
20/415 fitment



75ml TUBULAR

Bottle Reference	6007
Brimful Capacity	84ml
Height	97mm
Diameter	38mm
Neck Finish	20/410

CLOSURES FOR THIS BOTTLE

Suitable for use with any standard
20/410 fitment

**75ml TUBULAR**

Bottle Reference	6007
Brimful Capacity	85ml
Height	102mm
Diameter	38mm
Neck Finish	20/415

CLOSURES FOR THIS BOTTLE

20/415 Tall Radiused Cap
Ref: 3013*.....see page 131
20/415 Shallow Cap
Ref: 3004*.....see page 131
20/415 Double Wall Cap
Ref: 3001

Ref: 3001

20/415 Flip Top Cap
Ref: 3018

*Plug/spigot version available

Also suitable for use with any standard
20/415 fitment

**75ml TUBULAR**

Bottle Reference	6038
Brimful Capacity	84ml
Height	120mm
Diameter	33mm
Neck Finish	20/410

CLOSURES FOR THIS BOTTLE

Suitable for use with any standard
20/410 fitment

**75ml TUBULAR**

Bottle Reference	6038
Brimful Capacity	85ml
Height	125mm
Diameter	33mm
Neck Finish	20/415

CLOSURES FOR THIS BOTTLE

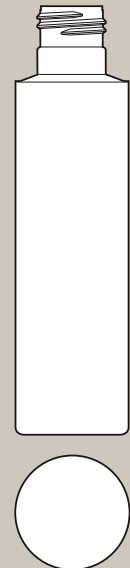
20/415 Tall Radiused Cap
Ref: 3013*.....see page 131
20/415 Shallow Cap
Ref: 3004*.....see page 131
20/415 Double Wall Cap
Ref: 3001

Ref: 3001

20/415 Flip Top Cap
Ref: 3018

*Plug/spigot version available

Also suitable for use with any standard
20/415 fitment

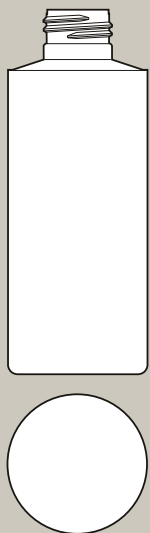


100ml TUBULAR

Bottle Reference	6022
Brimful Capacity	110ml
Height	107mm
Diameter	41mm
Neck Finish	20/410

CLOSURES FOR THIS BOTTLE

Suitable for use with any standard
20/410 fitment

**100ml TUBULAR**

Bottle Reference	6022
Brimful Capacity	111ml
Height	112mm
Diameter	41mm
Neck Finish	20/415

CLOSURES FOR THIS BOTTLE

20/415 Tall Radiumed Cap
Ref: 3013*.....see page 131

20/415 Shallow Cap
Ref: 3004*.....see page 131

20/415 Flip Top Cap
Ref: 3018see page 132

*Plug/spigot version available

Also suitable for use with any standard
20/415 fitment

**125ml TUBULAR**

Bottle Reference	6094
Brimful Capacity	140ml
Height	131mm
Diameter	41mm
Neck Finish	24/410

CLOSURES FOR THIS BOTTLE

24/410 Shallow Cap
Ref: 3022see page 131

24/410 Flip Top Cap
Ref: 3017see page 132

24/410 Flared Disc Cap
Ref: 3026see page 132

Also suitable for use with any standard
24/410 fitment

**125ml TUBULAR**

Bottle Reference	6094
Brimful Capacity	144ml
Height	139mm
Diameter	41mm
Neck Finish	24/415

CLOSURES FOR THIS BOTTLE

24/415 Tall Radiumed Cap
Ref: 3011*.....see page 131

24/415 Shallow Cap
Ref: 3005*.....see page 131

24/415 Flip Top Cap
Ref: 3016see page 132

*Plug/spigot version available

Also suitable for use with any standard
24/415 fitment



150ml TUBULAR

Bottle Reference	6006
Brimful Capacity	165ml
Height	118mm
Diameter	48mm
Neck Finish	24/410

CLOSURES FOR THIS BOTTLE**24/410 Shallow Cap**

Ref: 3022see page 131

24/410 Flip Top Cap

Ref: 3017see page 132

24/410 Flared Disc Cap

Ref: 3026see page 132

Also suitable for use with any standard
24/410 fitment

**150ml TUBULAR**

Bottle Reference	6006
Brimful Capacity	168ml
Height	126mm
Diameter	48mm
Neck Finish	24/415

CLOSURES FOR THIS BOTTLE**24/415 Tall Radiused Cap**

Ref: 3011*see page 131

24/415 Shallow Cap

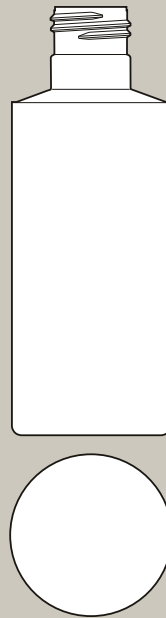
Ref: 3005*see page 131

24/415 Flip Top Cap

Ref: 3016see page 132

*Plug/spigot version available

Also suitable for use with any standard
24/415 fitment

**150ml TUBULAR**

Bottle Reference	6006
Brimful Capacity	169ml
Height	125mm
Diameter	48mm
Neck Finish	24 D/W

CLOSURES FOR THIS BOTTLE**24/415 Double Wall Cap**

Ref: 3014see page 131



200ml TUBULAR

Bottle Reference	6004
Brimful Capacity	218ml
Height	151mm
Diameter	48mm
Neck Finish	24/410

CLOSURES FOR THIS BOTTLE**24/410 Shallow Cap**

Ref: 3022see page 131

24/410 Flip Top Cap

Ref: 3017see page 132

24/410 Flared Disc Cap

Ref: 3026see page 132

Also suitable for use with any standard
24/410 fitment

**200ml TUBULAR**

Bottle Reference	6004
Brimful Capacity	222ml
Height	159mm
Diameter	48mm
Neck Finish	24/415

CLOSURES FOR THIS BOTTLE**24/415 Tall Radiused Cap**

Ref: 3011*see page 131

24/415 Shallow Cap

Ref: 3005*see page 131

24/415 Flip Top Cap

Ref: 3016see page 132

*Plug/spigot version available

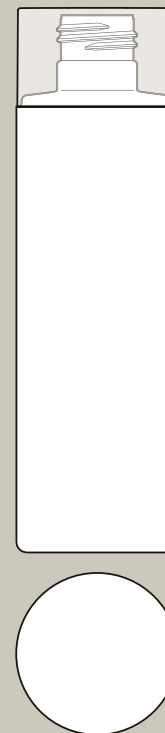
Also suitable for use with any standard
24/415 fitment

**200ml TUBULAR**

Bottle Reference	6004
Brimful Capacity	225ml
Height	158mm
Diameter	48mm
Neck Finish	24 D/W

CLOSURES FOR THIS BOTTLE**24/415 Double Wall Cap**

Ref: 3014see page 131



250ml TUBULAR

Bottle Reference	6005
Brimful Capacity	268ml
Height	160mm
Diameter	51mm
Neck Finish	24/410

CLOSURES FOR THIS BOTTLE**24/410 Shallow Cap**

Ref: 3022see page 131

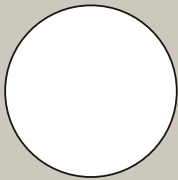
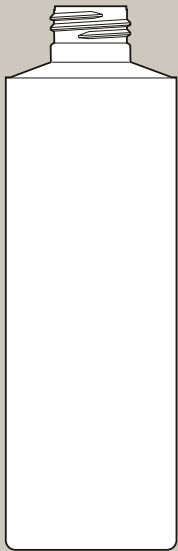
24/410 Flip Top Cap

Ref: 3017see page 132

24/410 Flared Disc Cap

Ref: 3026see page 132

Also suitable for use with any standard 24/410 fitment

**250ml TUBULAR**

Bottle Reference	6005
Brimful Capacity	274ml
Height	167mm
Diameter	51mm
Neck Finish	24/415

CLOSURES FOR THIS BOTTLE**24/415 Tall RADIUSed Cap**

Ref: 3011*see page 131

24/415 Shallow Cap

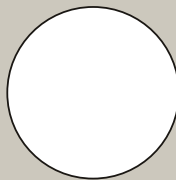
Ref: 3005*see page 131

24/415 Flip Top Cap

Ref: 3016see page 132

*Plug/spigot version available

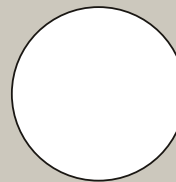
Also suitable for use with any standard 24/415 fitment

**250ml TUBULAR**

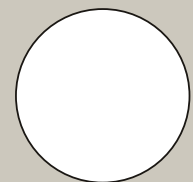
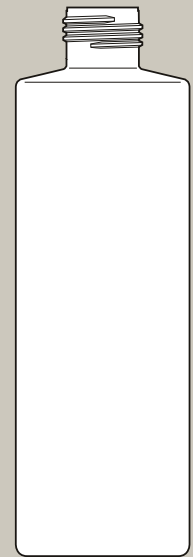
Bottle Reference	6005
Brimful Capacity	276ml
Height	165mm
Diameter	51mm
Neck Finish	24 D/W

CLOSURES FOR THIS BOTTLE**24/415 Double Wall Cap**

Ref: 3002see page 131

**250ml TUBULAR**

Bottle Reference	6005
Brimful Capacity	273ml
Height	162mm
Diameter	51mm
Neck Finish	24 Bilcap

CLOSURES FOR THIS BOTTLE**Aptar Bilcap**

300ml TUBULAR

Bottle Reference	6046
Brimful Capacity	323ml
Height	188mm
Diameter	51mm
Neck Finish	24/410

CLOSURES FOR THIS BOTTLE**24/410 Shallow Cap**

Ref: 3022see page 131

24/410 Flip Top Cap

Ref: 3017see page 132

24/410 Flared Disc Cap

Ref: 3026see page 132

Also suitable for use with any standard
24/410 fitment

**300ml TUBULAR**

Bottle Reference	6046
Brimful Capacity	326ml
Height	196mm
Diameter	51mm
Neck Finish	24/415

CLOSURES FOR THIS BOTTLE**24/415 Tall Radiused Cap**

Ref: 3011*see page 131

24/415 Shallow Cap

Ref: 3005*see page 131

24/415 Flip Top Cap

Ref: 3016see page 132

*Plug/spigot version available

Also suitable for use with any standard
24/415 fitment

**300ml TUBULAR**

Bottle Reference	6046
Brimful Capacity	326ml
Height	196mm
Diameter	51mm
Neck Finish	24 D/W

CLOSURES FOR THIS BOTTLE**24/415 Double Wall Cap**

Ref: 3002see page 131



400ml TUBULAR

Bottle Reference	6045
Brimful Capacity	430ml
Height	186mm
Diameter	59mm
Neck Finish	24/410

CLOSURES FOR THIS BOTTLE**24/410 Shallow Cap**

Ref: 3022see page 131

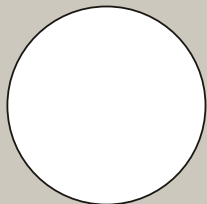
24/410 Flip Top Cap

Ref: 3017see page 132

24/410 Flared Disc Cap

Ref: 3026see page 132

Also suitable for use with any standard 24/410 fitment

**400ml TUBULAR**

Bottle Reference	6045
Brimful Capacity	433ml
Height	194mm
Diameter	59mm
Neck Finish	24/415

CLOSURES FOR THIS BOTTLE**24/415 Tall RADIUSed Cap**

Ref: 3011*see page 131

24/415 Shallow Cap

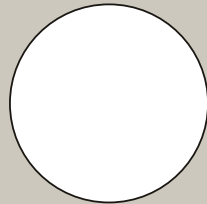
Ref: 3005*see page 131

24/415 Flip Top Cap

Ref: 3016see page 132

*Plug/spigot version available

Also suitable for use with any standard 24/415 fitment

**500ml TUBULAR**

Bottle Reference	6085
Brimful Capacity	540ml
Height	200mm
Diameter	64mm
Neck Finish	24/410

CLOSURES FOR THIS BOTTLE**24/410 Shallow Cap**

Ref: 3022see page 131

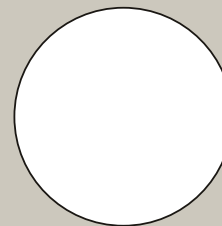
24/410 Flip Top Cap

Ref: 3017see page 132

24/410 Flared Disc Cap

Ref: 3026see page 132

Also suitable for use with any standard 24/410 fitment

**500ml TUBULAR**

Bottle Reference	6085
Brimful Capacity	546ml
Height	208mm
Diameter	64mm
Neck Finish	24/415

CLOSURES FOR THIS BOTTLE**24/415 Tall RADIUSed Cap**

Ref: 3011*see page 131

24/415 Shallow Cap

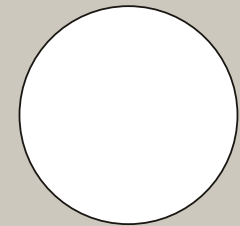
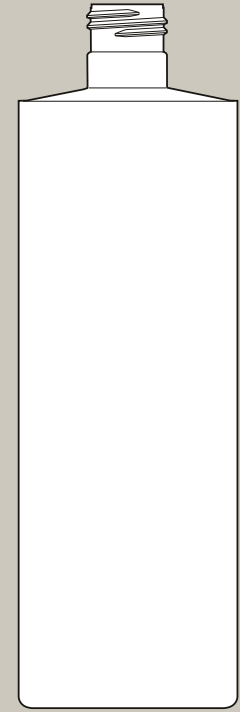
Ref: 3005*see page 131

24/415 Flip Top Cap

Ref: 3016see page 132

*Plug/spigot version available

Also suitable for use with any standard 24/415 fitment



250ml SLIM TUBULAR

Bottle Reference	6060
Brimful Capacity	270ml
Height	175mm
Diameter	48mm
Neck Finish	24 Bilcap

CLOSURES FOR THIS BOTTLE**Aptar Bilcap****250ml SLIM TUBULAR**

Bottle Reference	6060
Brimful Capacity	269ml
Height	175mm
Diameter	48mm
Neck Finish	24/410

CLOSURES FOR THIS BOTTLE**24/410 Shallow Cap**

Ref: 3022see page 131

24/410 Flip Top Cap

Ref: 3017see page 132

24/410 Flared Disc Cap

Ref: 3026see page 132

Also suitable for use with any standard
24/410 fitment

**250ml SLIM TUBULAR**

Bottle Reference	6060
Brimful Capacity	272ml
Height	183mm
Diameter	48mm
Neck Finish	24/415

CLOSURES FOR THIS BOTTLE**24/415 Tall Radiused Cap**

Ref: 3011*see page 131

24/415 Shallow Cap

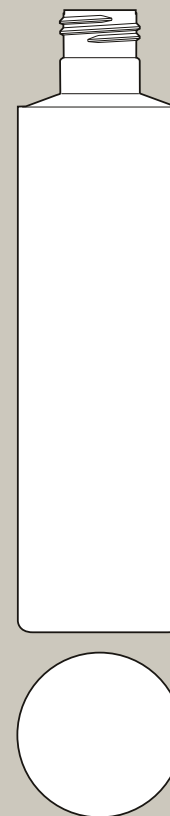
Ref: 3005*see page 131

24/415 Flip Top Cap

Ref: 3016see page 132

*Plug/spigot version available

Also suitable for use with any standard
24/415 fitment



300ml SHORT TUBULAR

Bottle Reference	6047
Brimful Capacity	328ml
Height	109mm
Diameter	70mm
Neck Finish	24/410

CLOSURES FOR THIS BOTTLE**24/410 Shallow Cap**

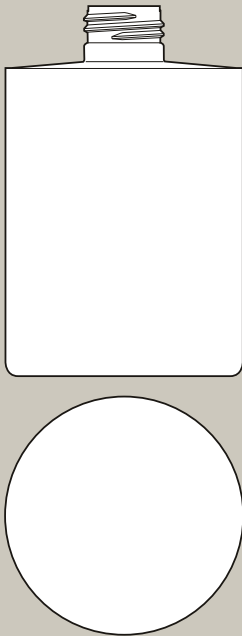
Ref: 3022see page 131

24/410 Flip Top Cap

Ref: 3017see page 132

24/410 Flared Disc Cap

Ref: 3026see page 132

Also suitable for use with any standard
24/410 fitment**300ml SHORT TUBULAR**

Bottle Reference	6047
Brimful Capacity	331ml
Height	117mm
Diameter	70mm
Neck Finish	24/415

CLOSURES FOR THIS BOTTLE**24/415 Tall Radiused Cap**

Ref: 3011*see page 131

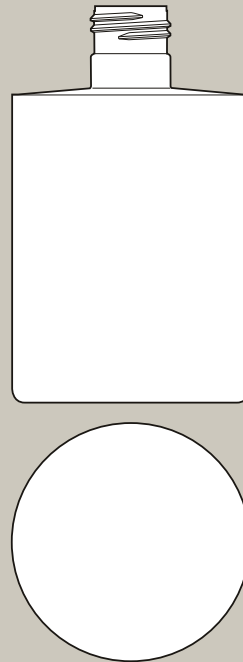
24/415 Shallow Cap

Ref: 3005*see page 131

24/415 Flip Top Cap

Ref: 3016see page 132

*Plug/spigot version available

Also suitable for use with any standard
24/415 fitment**400ml SHORT TUBULAR**

Bottle Reference	6057
Brimful Capacity	428ml
Height	138mm
Diameter	70mm
Neck Finish	24/410

CLOSURES FOR THIS BOTTLE**24/410 Shallow Cap**

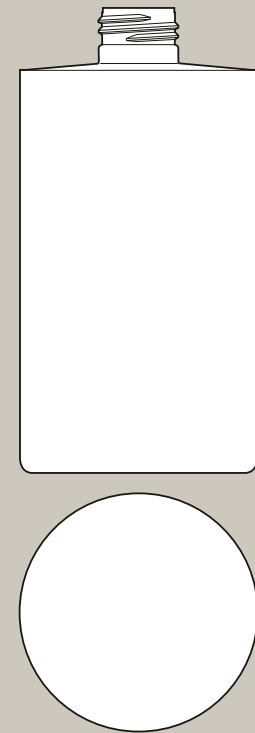
Ref: 3022see page 131

24/410 Flip Top Cap

Ref: 3017see page 132

24/410 Flared Disc Cap

Ref: 3026see page 132

Also suitable for use with any standard
24/410 fitment

400ml SHORT TUBULAR

Bottle Reference	6057
Brimful Capacity	431ml
Height	145mm
Diameter	70mm
Neck Finish	24/415

CLOSURES FOR THIS BOTTLE**24/415 Tall Radiused Cap**

Ref: 3011*see page 131

24/415 Shallow Cap

Ref: 3005*see page 131

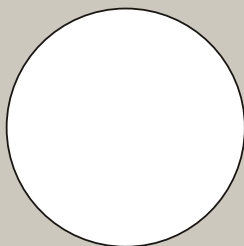
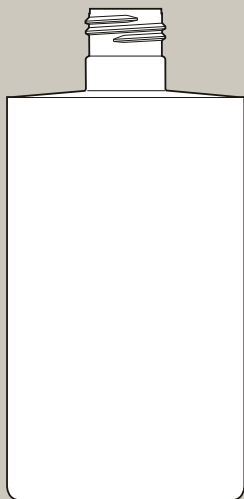
24/415 Flip Top Cap

Ref: 3016see page 132

*Plug/spigot version available

Also suitable for use with any standard

24/415 fitment

**500ml SHORT TUBULAR**

Bottle Reference	6028
Brimful Capacity	533ml
Height	165mm
Diameter	70mm
Neck Finish	24/410

CLOSURES FOR THIS BOTTLE**24/410 Shallow Cap**

Ref: 3022see page 131

24/410 Flip Top Cap

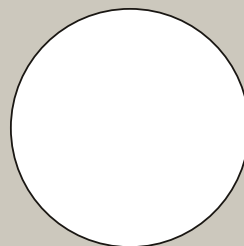
Ref: 3017see page 132

24/410 Flared Disc Cap

Ref: 3026see page 132

Also suitable for use with any standard

24/410 fitment

**500ml SHORT TUBULAR**

Bottle Reference	6028
Brimful Capacity	536ml
Height	173mm
Diameter	70mm
Neck Finish	24/415

CLOSURES FOR THIS BOTTLE**24/415 Tall Radiused Cap**

Ref: 3011*see page 131

24/415 Shallow Cap

Ref: 3005*see page 131

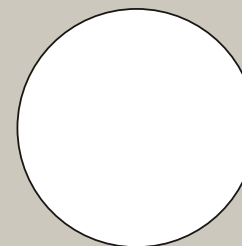
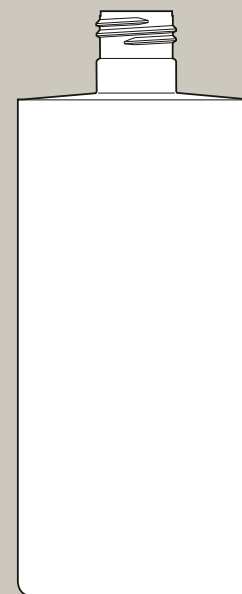
24/415 Flip Top Cap

Ref: 3016see page 132

*Plug/spigot version available

Also suitable for use with any standard

24/415 fitment



50ml NON AEROSOL TUBULAR

Bottle Reference	6002
Brimful Capacity	60ml
Height	89mm
Diameter	33mm
Neck Finish	20/410

CLOSURES FOR THIS BOTTLE

Non Aerosol Over Cap

Ref: 3009see page 133



75ml NON AEROSOL TUBULAR

Bottle Reference	6038
Brimful Capacity	87ml
Height	124mm
Diameter	33mm
Neck Finish	20/410

CLOSURES FOR THIS BOTTLE

Non Aerosol Over Cap

Ref: 3009see page 133



100ml NON AEROSOL TUBULAR

Bottle Reference	6022
Brimful Capacity	112ml
Height	110mm
Diameter	41mm
Neck Finish	20/410

CLOSURES FOR THIS BOTTLE

Non Aerosol Over Cap

Ref: 3003see page 133



150ml NON AEROSOL TUBULAR

Bottle Reference	6006
Brimful Capacity	171ml
Height	121mm
Diameter	48mm
Neck Finish	24/410

CLOSURES FOR THIS BOTTLE

24/410 Shallow Cap

Ref: 3022see page 131

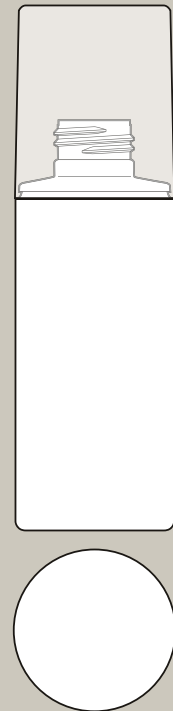
24/410 Flip Top Cap

Ref: 3017see page 132

Non Aerosol Over Cap

Ref: 3000see page 133

Also suitable for use with any standard 24/410 fitment



200ml NON AEROSOL TUBULAR

Bottle Reference	6004
Brimful Capacity.....	226ml
Height.....	154mm
Diameter.....	48mm
Neck Finish.....	24/410

CLOSURES FOR THIS BOTTLE

24/410 Shallow Cap

Ref: 3022.....see page 131

24/410 Flip Top Cap

Ref: 3017.....see page 132

Non Aerosol Over Cap

Ref: 3000.....see page 133

Also suitable for use with any standard
24/410 fitment



250ml NON AEROSOL TUBULAR

Bottle Reference	6005
Brimful Capacity.....	276ml
Height.....	162mm
Diameter.....	51mm
Neck Finish.....	24/410

CLOSURES FOR THIS BOTTLE

24/410 Shallow Cap

Ref: 3022.....see page 131

24/410 Flip Top Cap

Ref: 3017.....see page 132

Non Aerosol Over Cap

Ref: 3010.....see page 133

Also suitable for use with any standard
24/410 fitment



300ml NON AEROSOL TUBULAR

Bottle Reference	6046
Brimful Capacity.....	329ml
Height.....	190mm
Diameter.....	51mm
Neck Finish.....	24/410

CLOSURES FOR THIS BOTTLE

24/410 Shallow Cap

Ref: 3022.....see page 131

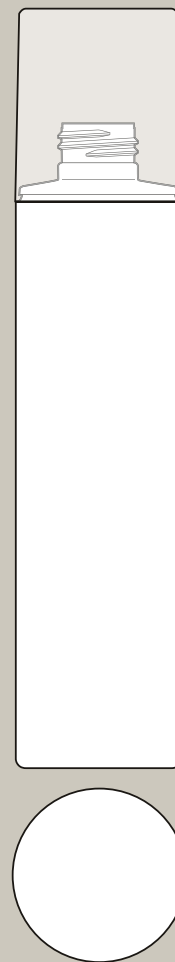
24/410 Flip Top Cap

Ref: 3017.....see page 132

Non Aerosol Over Cap

Ref: 3010.....see page 133

Also suitable for use with any standard
24/410 fitment



BOSTON ROUND RANGE IN HDPE

Here is Spectra's ever-popular Boston Round range available in HDPE. The collection includes a range of standard Boston's as well as Tall and Flat based options. These containers are incredibly versatile across a number of market sectors.



100ml TALL BOSTON ROUND

Bottle Reference6016
 Brimful Capacity120ml
 Height106mm
 Diameter43mm
 Neck Finish24mm

CLOSURES FOR THIS BOTTLE

Suitable for a range of
 24mm closures



100ml TALL BOSTON ROUND

Bottle Reference6016
 Brimful Capacity120ml
 Height108mm
 Diameter43mm
 Neck Finish24/410

CLOSURES FOR THIS BOTTLE

24/410 Shallow Cap
 Ref: 3022see page 131
24/410 Flip Top Cap
 Ref: 3017see page 132
24/410 Flared Disc Cap
 Ref: 3026see page 132
 Also suitable for use with any standard
 24/410 fitment



100ml TALL BOSTON ROUND

Bottle Reference6037
 Brimful Capacity112ml
 Height122mm
 Diameter39mm
 Neck Finish20/410

CLOSURES FOR THIS BOTTLE

Suitable for use with any standard
 20/410 fitment



100ml TALL BOSTON ROUND

Bottle Reference6037
 Brimful Capacity112ml
 Height126mm
 Diameter39mm
 Neck Finish20/415

CLOSURES FOR THIS BOTTLE

20/415 Tall Radiused Cap
 Ref: 3013*see page 131
20/415 Shallow Cap
 Ref: 3004*see page 131
20/415 Flip Top Cap
 Ref: 3018see page 132
 *Plug/spigot version available
 Also suitable for use with any standard
 20/415 fitment



150ml TALL BOSTON ROUND

Bottle Reference	6015
Brimful Capacity	165ml
Height	140mm
Diameter	43mm
Neck Finish	24/410

CLOSURES FOR THIS BOTTLE

24/410 Shallow Cap

Ref: 3022see page 131

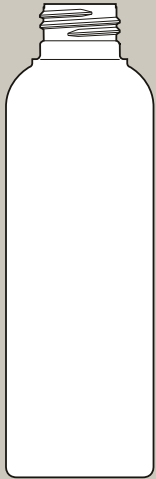
24/410 Flip Top Cap

Ref: 3017see page 132

24/410 Flared Disc Cap

Ref: 3026see page 132

Also suitable for use with any standard 24/410 fitment



150ml TALL BOSTON ROUND

Bottle Reference	6015
Brimful Capacity	168ml
Height	148mm
Diameter	43mm
Neck Finish	24/415

CLOSURES FOR THIS BOTTLE

24/415 Tall Radiused Cap

Ref: 3011*see page 131

24/415 Shallow Cap

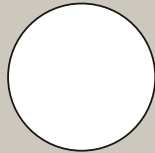
Ref: 3005*see page 131

24/415 Flip Top Cap

Ref: 3016see page 132

*Plug/spigot version available

Also suitable for use with any standard 24/415 fitment



200ml TALL BOSTON ROUND

Bottle Reference	6008
Brimful Capacity	218ml
Height	152mm
Diameter	48mm
Neck Finish	24/410

CLOSURES FOR THIS BOTTLE

24/410 Shallow Cap

Ref: 3022see page 131

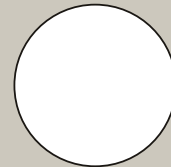
24/410 Flip Top Cap

Ref: 3017see page 132

24/410 Flared Disc Cap

Ref: 3026see page 132

Also suitable for use with any standard 24/410 fitment



200ml TALL BOSTON ROUND

Bottle Reference	6008
Brimful Capacity	221ml
Height	160mm
Diameter	48mm
Neck Finish	24/415

CLOSURES FOR THIS BOTTLE

24/415 Tall Radiused Cap

Ref: 3011*see page 131

24/415 Shallow Cap

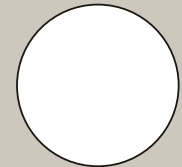
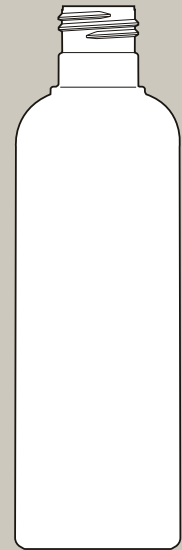
Ref: 3005*see page 131

24/415 Flip Top Cap

Ref: 3016see page 132

*Plug/spigot version available

Also suitable for use with any standard 24/415 fitment



250ml TALL BOSTON ROUND

Bottle Reference6001
 Brimful Capacity270ml
 Height166mm
 Diameter50mm
 Neck Finish24/410

CLOSURES FOR THIS BOTTLE

24/410 Shallow Cap

Ref: 3022see page 131

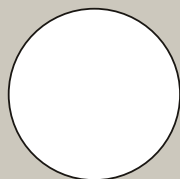
24/410 Flip Top Cap

Ref: 3017see page 132

24/410 Flared Disc Cap

Ref: 3026see page 132

Also suitable for use with any standard 24/410 fitment



250ml TALL BOSTON ROUND

Reference6001
 Brimful Capacity273ml
 Height174mm
 Diameter50mm
 Neck Finish24/415

CLOSURES FOR THIS BOTTLE

24/415 Tall Radiused Cap

Ref: 3011*see page 131

24/415 Shallow Cap

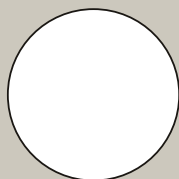
Ref: 3005*see page 131

24/415 Flip Top Cap

Ref: 3016see page 132

*Plug/spigot version available

Also suitable for use with any standard 24/415 fitment



500ml TALL BOSTON ROUND

Bottle Reference6023
 Brimful Capacity533ml
 Height204mm
 Diameter63mm
 Neck Finish24/410

CLOSURES FOR THIS BOTTLE

24/410 Shallow Cap

Ref: 3022see page 131

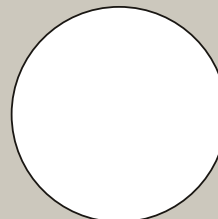
24/410 Flip Top Cap

Ref: 3017see page 132

24/410 Flared Disc Cap

Ref: 3026see page 132

Also suitable for use with any standard 24/410 fitment



500ml TALL BOSTON ROUND

Bottle Reference6023
 Brimful Capacity536ml
 Height212mm
 Diameter63mm
 Neck Finish24/415

CLOSURES FOR THIS BOTTLE

24/415 Tall Radiused Cap

Ref: 3011*see page 131

24/415 Shallow Cap

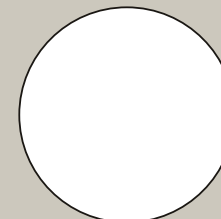
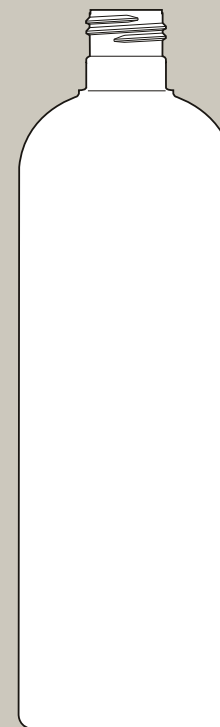
Ref: 3005*see page 131

24/415 Flip Top Cap

Ref: 3016see page 132

*Plug/spigot version available

Also suitable for use with any standard 24/415 fitment



**50ml STANDARD
BOSTON ROUND**

Bottle Reference6031
 Brimful Capacity57ml
 Height84mm
 Diameter34mm
 Neck Finish20/410

CLOSURES FOR THIS BOTTLE

Suitable for use with any standard
 20/410 fitment



**50ml STANDARD
BOSTON ROUND**

Bottle Reference6031
 Brimful Capacity59ml
 Height89mm
 Diameter34mm
 Neck Finish20/415

CLOSURES FOR THIS BOTTLE

20/415 Tall Radiused Cap
 Ref: 3013*.....see page 131
20/415 Shallow Cap
 Ref: 3004*.....see page 131
20/415 Flip Top Cap
 Ref: 3018see page 132
 *Plug/spigot version available
 Also suitable for use with any standard
 20/415 fitment



**100ml STANDARD
BOSTON ROUND**

Bottle Reference6061
 Brimful Capacity99ml
 Height111mm
 Diameter44mm
 Neck Finish20/410

CLOSURES FOR THIS BOTTLE

Suitable for use with any standard
 20/410 fitment

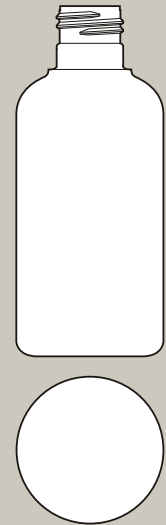


**100ml STANDARD
BOSTON ROUND**

Bottle Reference6061
 Brimful Capacity114ml
 Height103mm
 Diameter44mm
 Neck Finish20/415

CLOSURES FOR THIS BOTTLE

20/415 Tall Radiused Cap
 Ref: 3013*.....see page 131
20/415 Shallow Cap
 Ref: 3004*.....see page 131
20/415 Flip Top Cap
 Ref: 3018see page 132
 *Plug/spigot version available
 Also suitable for use with any standard
 20/415 fitment



150ml STANDARD BOSTON ROUND

Bottle Reference6048
 Brimful Capacity163ml
 Height111mm
 Diameter50mm
 Neck Finish20/410

CLOSURES FOR THIS BOTTLE

Suitable for use with any standard 20/410 fitment



150ml STANDARD BOSTON ROUND

Bottle Reference6048
 Brimful Capacity166ml
 Height116mm
 Diameter50mm
 Neck Finish20/415

CLOSURES FOR THIS BOTTLE

20/415 Tall Radiused Cap
 Ref: 3013*.....see page 131
20/415 Shallow Cap
 Ref: 3004*.....see page 131
20/415 Flip Top Cap
 Ref: 3018see page 132
 *Plug/spigot version available
 Also suitable for use with any standard 20/415 fitment



200ml STANDARD BOSTON ROUND

Bottle Reference6054
 Brimful Capacity218ml
 Height122mm
 Diameter54mm
 Neck Finish24/410

CLOSURES FOR THIS BOTTLE

24/410 Shallow Cap
 Ref: 3022see page 131
24/410 Flip Top Cap
 Ref: 3017see page 132
24/410 Flared Disc Cap
 Ref: 3026see page 132
 Also suitable for use with any standard 24/410 fitment



200ml STANDARD BOSTON ROUND

Bottle Reference6054
 Brimful Capacity221ml
 Height130mm
 Diameter54mm
 Neck Finish24/415

CLOSURES FOR THIS BOTTLE

24/415 Tall Radiused Cap
 Ref: 3011*.....see page 131
24/415 Shallow Cap
 Ref: 3005*.....see page 131
24/415 Flip Top Cap
 Ref: 3016see page 132
 *Plug/spigot version available
 Also suitable for use with any standard 24/415 fitment



250ml STANDARD BOSTON ROUND

Bottle Reference	6062
Brimful Capacity	270ml
Height	130mm
Diameter	58mm
Neck Finish.....	24/410

CLOSURES FOR THIS BOTTLE

24/410 Shallow Cap

Ref: 3022see page 131

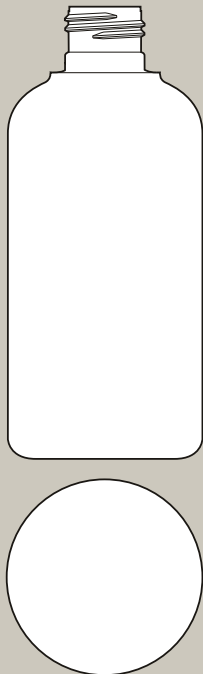
24/410 Flip Top Cap

Ref: 3017see page 132

24/410 Flared Disc Cap

Ref: 3026see page 132

Also suitable for use with any standard
24/410 fitment



250ml STANDARD BOSTON ROUND

Bottle Reference	6062
Brimful Capacity	273ml
Height	138mm
Diameter	58mm
Neck Finish.....	24/415

CLOSURES FOR THIS BOTTLE

24/415 Tall Radiused Cap

Ref: 3011*see page 131

24/415 Shallow Cap

Ref: 3005*see page 131

24/415 Flip Top Cap

Ref: 3016see page 132

*Plug/spigot version available

Also suitable for use with any standard
24/415 fitment



500ml STANDARD BOSTON ROUND

Bottle Reference	6052
Brimful Capacity	538ml
Height	160mm
Diameter	74mm
Neck Finish.....	24/410

CLOSURES FOR THIS BOTTLE

24/410 Shallow Cap

Ref: 3022see page 131

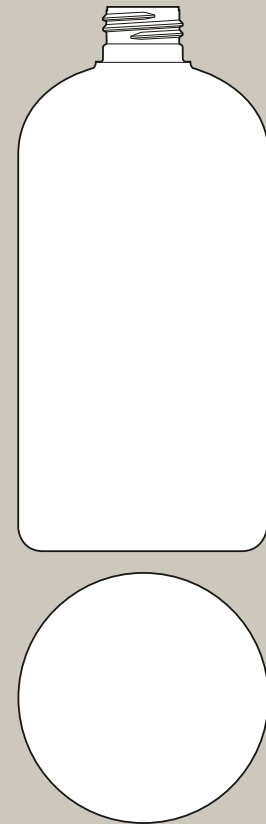
24/410 Flip Top Cap

Ref: 3017see page 132

24/410 Flared Disc Cap

Ref: 3026see page 132

Also suitable for use with any standard
24/410 fitment



500ml STANDARD BOSTON ROUND

Bottle Reference	6052
Brimful Capacity	542ml
Height	168mm
Diameter	74mm
Neck Finish	24/415

CLOSURES FOR THIS BOTTLE

24/415 Tall Radiused Cap

Ref: 3011*see page 131

24/415 Shallow Cap

Ref: 3005*see page 131

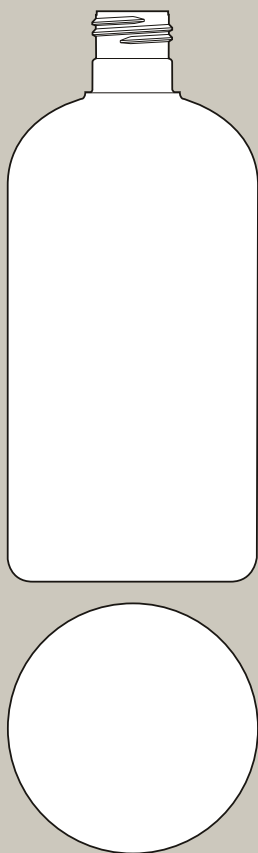
24/415 Flip Top Cap

Ref: 3016see page 132

*Plug/spigot version available

Also suitable for use with any standard

24/415 fitment



60ml FLAT BASED BOSTON ROUND

Bottle Reference	6050
Brimful Capacity	68ml
Height	82mm
Diameter	38mm
Neck Finish	20/410

CLOSURES FOR THIS BOTTLE

Suitable for use with any standard

20/410 fitment



60ml FLAT BASED BOSTON ROUND

Bottle Reference	6050
Brimful Capacity	70ml
Height	87mm
Diameter	38mm
Neck Finish	20/415

CLOSURES FOR THIS BOTTLE

20/415 Tall Radiused Cap

Ref: 3013*see page 131

20/415 Shallow Cap

Ref: 3004*see page 131

20/415 Flip Top Cap

Ref: 3018see page 132

*Plug/spigot version available

Also suitable for use with any standard

20/415 fitment



OVAL & ROUND RANGES IN HDPE

Introducing the Spectra collection of HDPE Ovals. Here you will find a range of distinctive shapes, ranging from the stylish Lazio, Burrano and Vita Ovals to the innovative curves of the Contorto and Wave Ovals - all developed to make your products even more remarkable on the shelves.

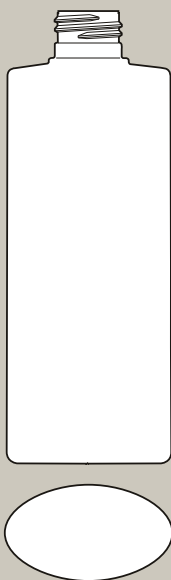


100ml LAZIO OVAL

Bottle Reference	6087
Brimful Capacity	112ml
Height	133mm
Major/Minor Axis.....	48x29mm
Neck Finish	20/410

CLOSURES FOR THIS BOTTLE

Suitable for use with any standard 20/410 fitment



100ml LAZIO OVAL

Bottle Reference	6087
Brimful Capacity	115ml
Height	136mm
Major/Minor Axis.....	48x29mm
Neck Finish	20/415

CLOSURES FOR THIS BOTTLE

20/415 Tall Radiused Cap
 Ref: 3013*.....see page 131
20/415 Shallow Cap
 Ref: 3004*.....see page 131
20/415 Flip Top Cap
 Ref: 3018see page 132
 *Plug/spigot version available
 Also suitable for use with any standard 20/415 fitment



150ml LAZIO OVAL

Bottle Reference	6020
Brimful Capacity	165ml
Height	128mm
Major/Minor Axis.....	60x36mm
Neck Finish	24/410

CLOSURES FOR THIS BOTTLE

24/410 Shallow Cap
 Ref: 3022see page 131
24/410 Flip Top Cap
 Ref: 3017see page 132
24/410 Flared Disc Cap
 Ref: 3026see page 132
 Also suitable for use with any standard 24/410 fitment

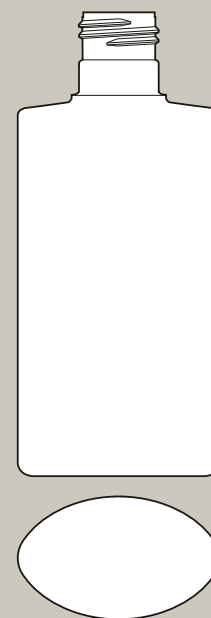


150ml LAZIO OVAL

Bottle Reference	6020
Brimful Capacity	168ml
Height	136mm
Major/Minor Axis.....	60x36mm
Neck Finish	24/415

CLOSURES FOR THIS BOTTLE

24/415 Tall Radiused Cap
 Ref: 3011*.....see page 131
24/415 Shallow Cap
 Ref: 3005*.....see page 131
24/415 Flip Top Cap
 Ref: 3016see page 132
 *Plug/spigot version available
 Also suitable for use with any standard 24/415 fitment

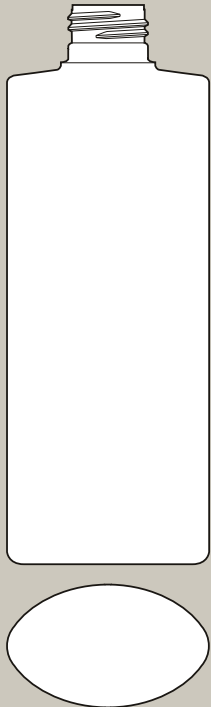


200ml LAZIO OVAL

Bottle Reference6011
 Brimful Capacity218ml
 Height164mm
 Major/Minor Axis.....60x36mm
 Neck Finish24/410

CLOSURES FOR THIS BOTTLE

24/410 Shallow Cap
 Ref: 3022see page 131
24/410 Flip Top Cap
 Ref: 3017see page 132
24/410 Flared Disc Cap
 Ref: 3026see page 132
 Also suitable for use with any standard
 24/410 fitment



200ml LAZIO OVAL

Bottle Reference6011
 Brimful Capacity221ml
 Height173mm
 Major/Minor Axis.....60x36mm
 Neck Finish24/415

CLOSURES FOR THIS BOTTLE

24/415 Tall RADIUSed Cap
 Ref: 3011*see page 131
24/415 Shallow Cap
 Ref: 3005*see page 131
24/415 Flip Top Cap
 Ref: 3016see page 132
 *Plug/spigot version available
 Also suitable for use with any standard
 24/415 fitment



400ml LAZIO OVAL

Bottle Reference6059
 Brimful Capacity430ml
 Height198mm
 Major/Minor Axis.....76x45mm
 Neck Finish24/410

CLOSURES FOR THIS BOTTLE

24/410 Shallow Cap
 Ref: 3022see page 131
24/410 Flip Top Cap
 Ref: 3017see page 132
24/410 Flared Disc Cap
 Ref: 3026see page 132
 Also suitable for use with any standard
 24/410 fitment

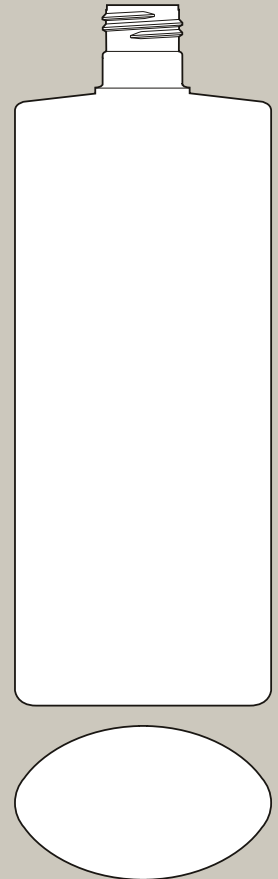


400ml LAZIO OVAL

Bottle Reference6059
 Brimful Capacity436ml
 Height206mm
 Major/Minor Axis.....76x45mm
 Neck Finish24/415

CLOSURES FOR THIS BOTTLE

24/415 Tall RADIUSed Cap
 Ref: 3011*see page 131
24/415 Shallow Cap
 Ref: 3005*see page 131
24/415 Flip Top Cap
 Ref: 3016see page 132
 *Plug/spigot version available
 Also suitable for use with any standard
 24/415 fitment



250ml ECLIPSE OVAL

Bottle Reference6019
 Brimful Capacity270ml
 Height156mm
 Major/Minor Axis.....62x44mm
 Neck Finish24/410

CLOSURES FOR THIS BOTTLE

24/410 Shallow Cap

Ref: 3022see page 131

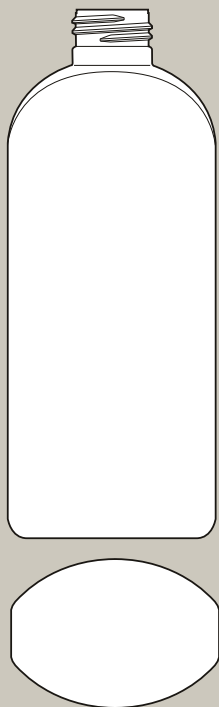
24/410 Flip Top Cap

Ref: 3017see page 132

24/410 Flared Disc Cap

Ref: 3026see page 132

Also suitable for use with any standard 24/410 fitment



250ml ECLIPSE OVAL

Bottle Reference6019
 Brimful Capacity273ml
 Height164mm
 Major/Minor Axis.....62x44mm
 Neck Finish24/415

CLOSURES FOR THIS BOTTLE

24/415 Tall RADIUSed Cap

Ref: 3011*see page 131

24/415 Shallow Cap

Ref: 3005*see page 131

24/415 Flip Top Cap

Ref: 3016see page 132

*Plug/spigot version available

Also suitable for use with any standard 24/415 fitment



200ml RAVENNA OVAL

Bottle Reference6017
 Brimful Capacity215ml
 Height168mm
 Major/Minor Axis.....59x35mm
 Neck Finish24/410

CLOSURES FOR THIS BOTTLE

24/410 Shallow Cap

Ref: 3022see page 131

24/410 Flip Top Cap

Ref: 3017see page 132

24/410 Flared Disc Cap

Ref: 3026see page 132

Also suitable for use with any standard 24/410 fitment



200ml RAVENNA OVAL

Bottle Reference6017
 Brimful Capacity218ml
 Height176mm
 Major/Minor Axis.....59x35mm
 Neck Finish24/415

CLOSURES FOR THIS BOTTLE

24/415 Tall RADIUSed Cap

Ref: 3011*see page 131

24/415 Shallow Cap

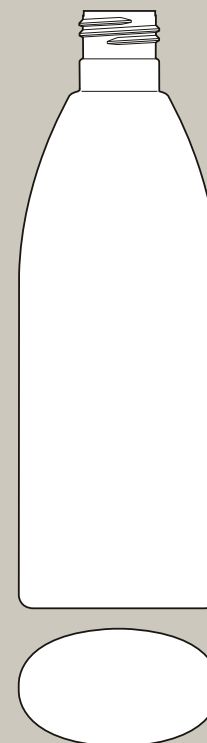
Ref: 3005*see page 131

24/415 Flip Top Cap

Ref: 3016see page 132

*Plug/spigot version available

Also suitable for use with any standard 24/415 fitment



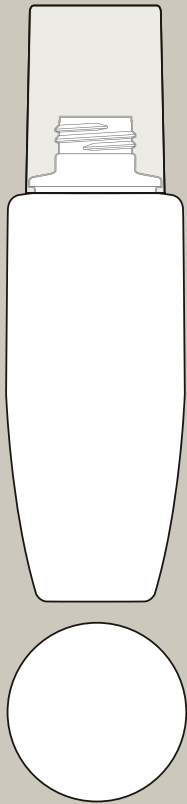
200ml AZURA

Bottle Reference	6067
Brimful Capacity	218ml
Height	143mm
Diameter	53mm
Neck Finish	24/410

CLOSURES FOR THIS BOTTLE

Non Aerosol Over Cap

Ref: 3003see page 133



300ml AZURA

Bottle Reference	6066
Brimful Capacity	323ml
Height	163mm
Diameter	59mm
Neck Finish	24/410

CLOSURES FOR THIS BOTTLE

Non Aerosol Over Cap

Ref: 3000see page 133

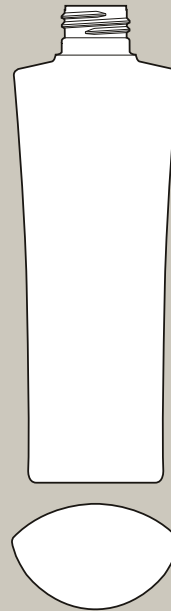


100ml CONTORTO

Bottle Reference	6069
Brimful Capacity	112ml
Height	139mm
Major/Minor Axis.....	41x32mm
Neck Finish	20/410

CLOSURES FOR THIS BOTTLE

Suitable for use with any standard 20/410 fitment



100ml CONTORTO

Bottle Reference	6069
Brimful Capacity	113ml
Height	144mm
Major/Minor Axis.....	41x32mm
Neck Finish	20/415

CLOSURES FOR THIS BOTTLE

20/415 Tall Radiused Cap

Ref: 3013*see page 131

20/415 Shallow Cap

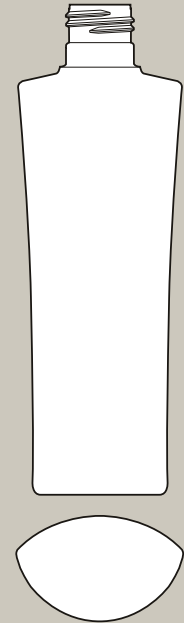
Ref: 3004*see page 131

20/415 Flip Top Cap

Ref: 3018see page 132

*Plug/spigot version available

Also suitable for use with any standard 20/415 fitment



200ml CONTORTO

Bottle Reference	6064
Brimful Capacity	218ml
Height	172mm
Major/Minor Axis.....	51x39mm
Neck Finish	24/410

CLOSURES FOR THIS BOTTLE

24/410 Shallow Cap

Ref: 3022see page 131

24/410 Flip Top Cap

Ref: 3017see page 132

24/410 Flared Disc Cap

Ref: 3026see page 132

Also suitable for use with any standard 24/410 fitment

200ml CONTORTO

Bottle Reference	6064
Brimful Capacity	221ml
Height	180mm
Major/Minor Axis.....	51x39mm
Neck Finish	24/415

CLOSURES FOR THIS BOTTLE

24/415 Tall RADIUSed Cap

Ref: 3011*see page 131

24/415 Shallow Cap

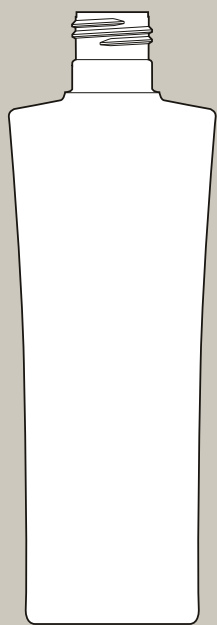
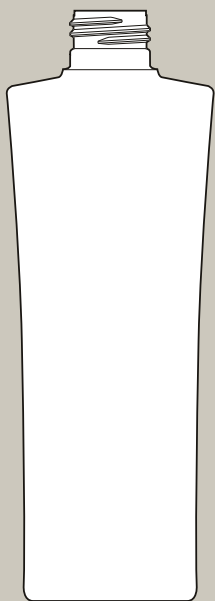
Ref: 3005*see page 131

24/415 Flip Top Cap

Ref: 3016see page 132

*Plug/spigot version available

Also suitable for use with any standard 24/415 fitment



300ml CONTORTO

Bottle Reference	6068
Brimful Capacity	323ml
Height	195mm
Major/Minor Axis.....	56x45mm
Neck Finish	24/410

CLOSURES FOR THIS BOTTLE

24/410 Shallow Cap

Ref: 3022see page 131

24/410 Flip Top Cap

Ref: 3017see page 132

24/410 Flared Disc Cap

Ref: 3026see page 132

Also suitable for use with any standard 24/410 fitment

300ml CONTORTO

Bottle Reference	6068
Brimful Capacity	326ml
Height	203mm
Major/Minor Axis.....	56x45mm
Neck Finish	24/415

CLOSURES FOR THIS BOTTLE

24/415 Tall RADIUSed Cap

Ref: 3011*see page 131

24/415 Shallow Cap

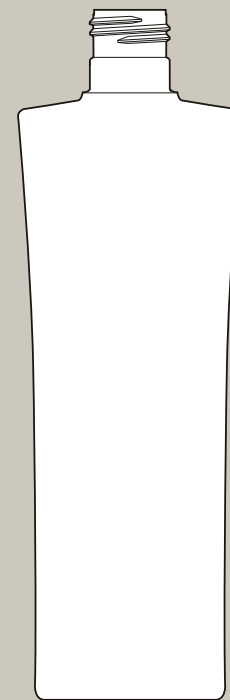
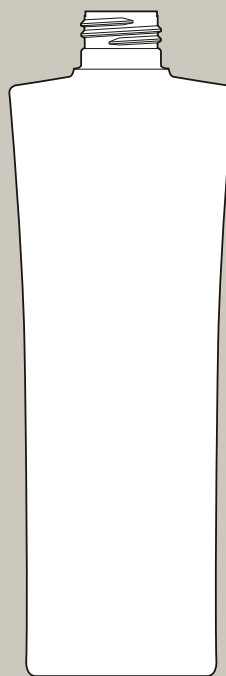
Ref: 3005*see page 131

24/415 Flip Top Cap

Ref: 3016see page 132

*Plug/spigot version available

Also suitable for use with any standard 24/415 fitment



100ml SAVONNA

Bottle Reference	6079
Brimful Capacity	112ml
Height	125mm
Major/Minor Axis.....	48x36mm
Neck Finish	24/410

CLOSURES FOR THIS BOTTLE

24/410 Shallow Cap

Ref: 3022see page 131

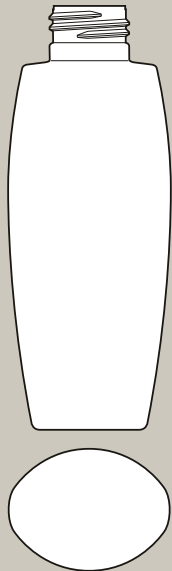
24/410 Flip Top Cap

Ref: 3017see page 132

24/410 Flared Disc Cap

Ref: 3026see page 132

Also suitable for use with any standard 24/410 fitment



100ml SAVONNA

Bottle Reference	6079
Brimful Capacity	115ml
Height	132mm
Major/Minor Axis.....	48x36mm
Neck Finish	24/415

CLOSURES FOR THIS BOTTLE

24/415 Tall Radiused Cap

Ref: 3011*.....see page 131

24/415 Shallow Cap

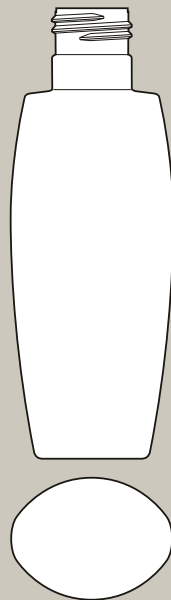
Ref: 3005*.....see page 131

24/415 Flip Top Cap

Ref: 3016see page 132

*Plug/spigot version available

Also suitable for use with any standard 24/415 fitment



200ml SAVONNA

Bottle Reference	6080
Brimful Capacity	218ml
Height	152mm
Major/Minor Axis.....	60x45mm
Neck Finish	24/410

CLOSURES FOR THIS BOTTLE

24/410 Shallow Cap

Ref: 3022see page 131

24/410 Flip Top Cap

Ref: 3017see page 132

24/410 Flared Disc Cap

Ref: 3026see page 132

Also suitable for use with any standard 24/410 fitment



200ml SAVONNA

Bottle Reference	6080
Brimful Capacity	221ml
Height	160mm
Major/Minor Axis.....	60x45mm
Neck Finish	24/415

CLOSURES FOR THIS BOTTLE

24/415 Tall Radiused Cap

Ref: 3011*.....see page 131

24/415 Shallow Cap

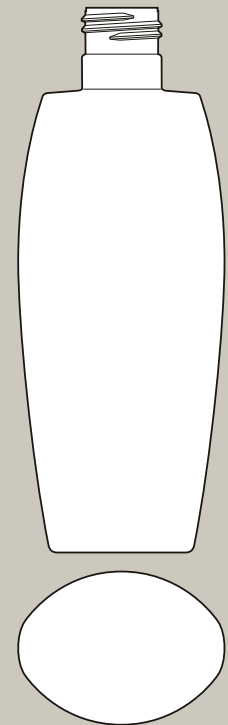
Ref: 3005*.....see page 131

24/415 Flip Top Cap

Ref: 3016see page 132

*Plug/spigot version available

Also suitable for use with any standard 24/415 fitment



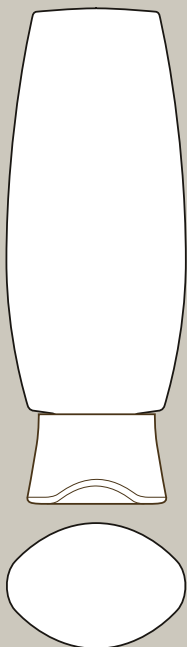
100ml SAVONNA TOTTLE

Bottle Reference6081
Brimful Capacity112ml
Height136mm
Major/Minor Axis.....53x37mm
Neck Finish24/410

CLOSURES FOR THIS BOTTLE

Flared Disc Top

Ref: 3026see page 132



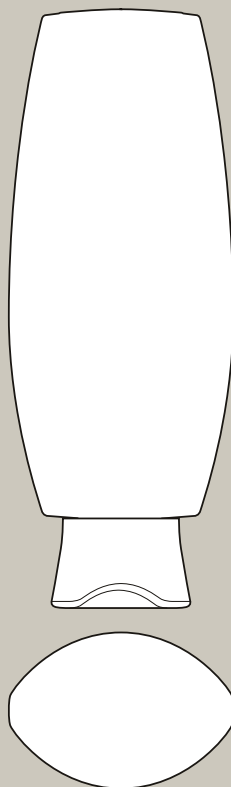
200ml SAVONNA TOTTLE

Bottle Reference6082
Brimful Capacity218ml
Height166mm
Major/Minor Axis.....66x46mm
Neck Finish24/410

CLOSURES FOR THIS BOTTLE

Flared Disc Top

Ref: 3026see page 132

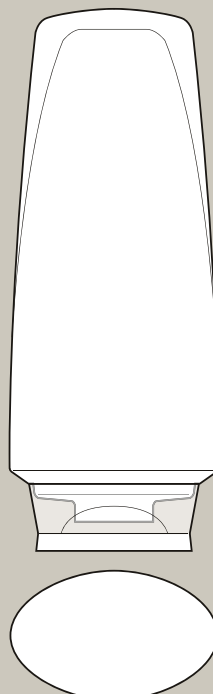


200ml VERONA TOTTLE

Bottle Reference6033
Brimful Capacity218ml
Height152mm
Major/Minor Axis.....62x39mm
Neck FinishSnap Neck

CLOSURE FOR THIS BOTTLE

Aptar Gemini

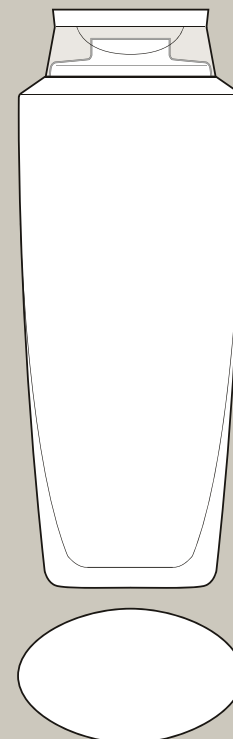


250ml VERONA

Bottle Reference6032
Brimful Capacity270ml
Height163mm
Major/Minor Axis.....50x40mm
Neck FinishSnap Neck

CLOSURE FOR THIS BOTTLE

Aptar Gemini

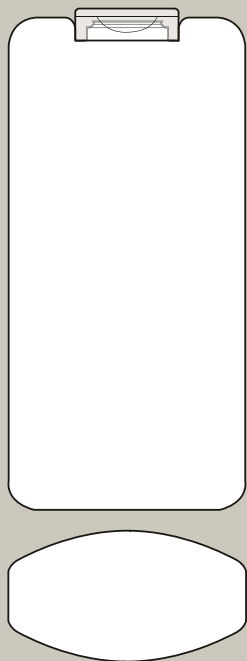


250ml MODENA

Bottle Reference6044
 Brimful Capacity270ml
 Height145mm
 Major/Minor Axis70x38mm
 Neck FinishSnap Neck

CLOSURE FOR THIS BOTTLE

Giflor Art. 740



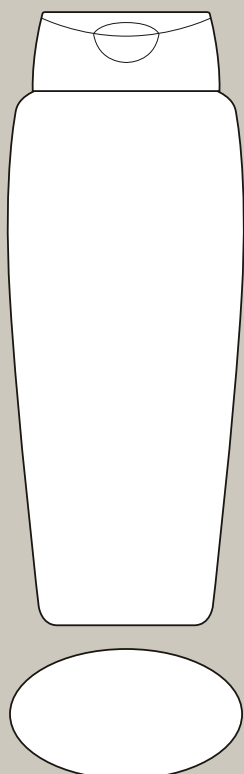
250ml ELBA OVAL

Bottle Reference6100
 Brimful Capacity270ml
 Height171mm
 Major/Minor Axis69x39mm
 Neck FinishSnap Neck

CLOSURE FOR THIS BOTTLE

Oval Flip Top

Ref: 3030see page 132

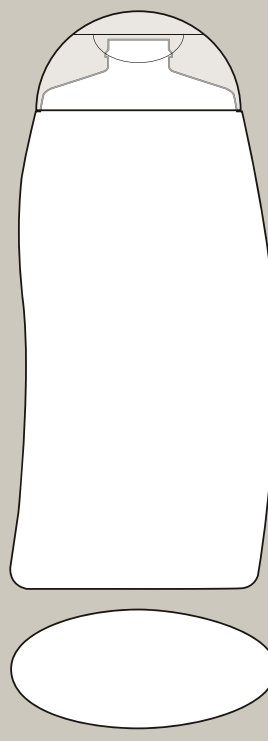


250ml WAVE OVAL

Bottle Reference6012
 Brimful Capacity270ml
 Height161mm
 Major/Minor Axis78x35mm
 Neck FinishSnap Neck

CLOSURE FOR THIS BOTTLE

Zeller Plastik Snap Hinge Push On 4238



400ml REGATTA OVAL

Bottle Reference6027
 Brimful Capacity430ml
 Height199mm
 Major/Minor Axis73x42mm
 Neck FinishSnap Neck

CLOSURE FOR THIS BOTTLE

Aptar Simpli-Squeeze

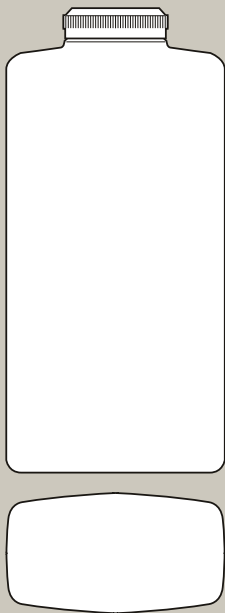


100g SIENA TALC

Bottle Reference6053
Brimful Capacity234ml
Height134mm
Major/Minor Axis.....65x35mm
Neck FinishSnap On Talc

CLOSURES FOR THIS BOTTLE

Talc Cap

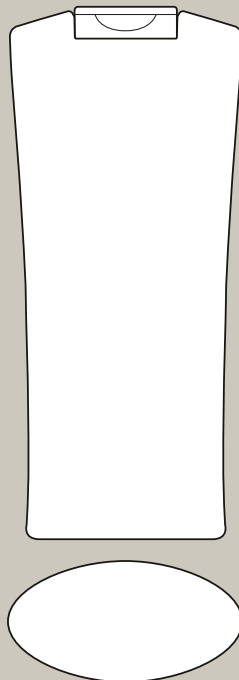


200ml VITA OVAL

Bottle Reference6072
Brimful Capacity216ml
Height157mm
Major/Minor Axis.....58x33mm
Neck FinishSnap Neck

CLOSURES FOR THIS BOTTLE

Giflor Art. 740

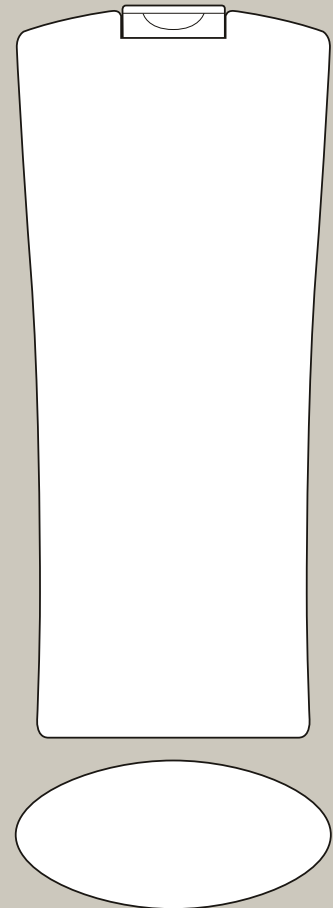


500ml VITA OVAL

Bottle Reference6073
Brimful Capacity536ml
Height215mm
Major/Minor Axis.....80x43mm
Neck FinishSnap Neck

CLOSURES FOR THIS BOTTLE

Giflor Art. 740

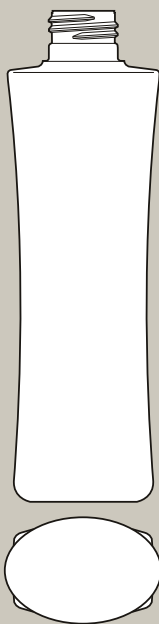


100ml BURANO

Bottle Reference	6093
Brimful Capacity	112ml
Height	145mm
Major/Minor Axis.....	40x28mm
Neck Finish	20/410

CLOSURES FOR THIS BOTTLE

Suitable for use with any standard 20/410 fitment



100ml BURANO

Bottle Reference	6093
Brimful Capacity	113ml
Height	149mm
Major/Minor Axis.....	40x28mm
Neck Finish	20/415

CLOSURES FOR THIS BOTTLE

20/415 Tall Radiused Cap

Ref: 3013see page 131

20/415 Shallow Cap

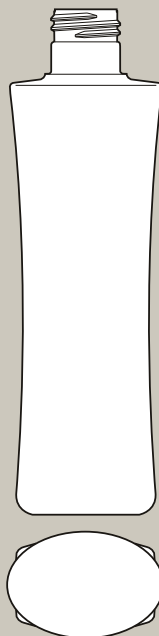
Ref: 3004see page 131

20/415 Flip Top Cap

Ref: 3018see page 132

*Plug/spigot version available

Also suitable for use with any standard 20/415 fitment



200ml BURANO

Bottle Reference	6089
Brimful Capacity	218ml
Height	179mm
Major/Minor Axis.....	49x35mm
Neck Finish	24/410

CLOSURES FOR THIS BOTTLE

24/410 Shallow Cap

Ref: 3022see page 131

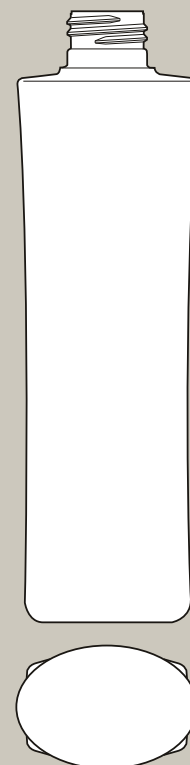
24/410 Flip Top Cap

Ref: 3017see page 132

24/410 Flared Disc Cap

Ref: 3026see page 132

Also suitable for use with any standard 24/410 fitment



200ml BURANO

Bottle Reference	6089
Brimful Capacity	221ml
Height	187mm
Major/Minor Axis.....	49x35mm
Neck Finish	24/415

CLOSURES FOR THIS BOTTLE

24/415 Tall Radiused Cap

Ref: 3011*see page 131

24/415 Shallow Cap

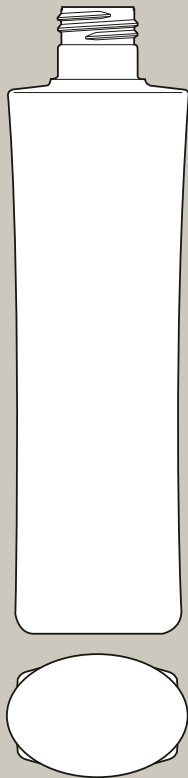
Ref: 3005*see page 131

24/415 Flip Top Cap

Ref: 3016see page 132

*Plug/spigot version available

Also suitable for use with any standard 24/415 fitment

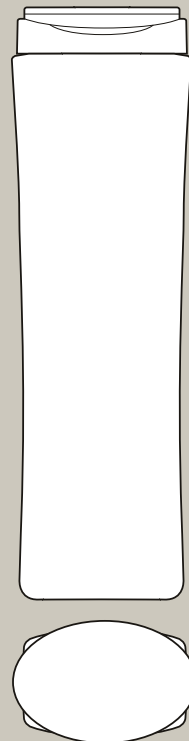


200ml BURANO

Bottle Reference	6089
Brimful Capacity	213ml
Height	170mm
Major/Minor Axis.....	49x35mm
Neck Finish	Snap Neck

CLOSURES FOR THIS BOTTLE

Gilfor Closure



INNOVATION COMES AS STANDARD

The Burano is one of many distinctive packs to grace Spectra's extensive standard ranges. Designed to give brands a stylish bespoke look, the Burano is perfect for a wide range of product applications.



SQUARE RANGE IN HDPE

These HDPE Squares are perfect for a range of market sectors. With a tall sleek appearance the four faces also offer maximum impact for branding and decoration. A range available as Standard, Short, Tall or Mid Squares.



150ml TALL SQUARE

Bottle Reference	6010
Brimful Capacity	167ml
Height	140mm
Major/Minor Axis.....	39x39mm
Neck Finish	24/410

CLOSURES FOR THIS BOTTLE

24/410 Shallow Cap

Ref: 3022see page 131

24/410 Flip Top Cap

Ref: 3017see page 132

24/410 Flared Disc Cap

Ref: 3026see page 132

Also suitable for use with any standard 24/410 fitment



150ml TALL SQUARE

Bottle Reference	6010
Brimful Capacity	170ml
Height	148mm
Major/Minor Axis.....	39x39mm
Neck Finish	24/415

CLOSURES FOR THIS BOTTLE

24/415 Tall Radiused Cap

Ref: 3011*.....see page 131

24/415 Shallow Cap

Ref: 3005*.....see page 131

24/415 Flip Top Cap

Ref: 3016see page 132

*Plug/spigot version available

Also suitable for use with any standard 24/415 fitment



200ml TALL SQUARE

Bottle Reference	6009
Brimful Capacity	218ml
Height	152mm
Major/Minor Axis.....	43x43mm
Neck Finish	24/410

CLOSURES FOR THIS BOTTLE

24/410 Shallow Cap

Ref: 3022see page 131

24/410 Flip Top Cap

Ref: 3017see page 132

24/410 Flared Disc Cap

Ref: 3026see page 132

Also suitable for use with any standard 24/410 fitment



200ml TALL SQUARE

Bottle Reference	6009
Brimful Capacity	221ml
Height	160mm
Major/Minor Axis.....	43x43mm
Neck Finish	24/415

CLOSURES FOR THIS BOTTLE

24/415 Tall Radiused Cap

Ref: 3011*.....see page 131

24/415 Shallow Cap

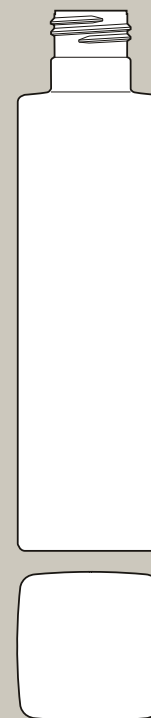
Ref: 3005*.....see page 131

24/415 Flip Top Cap

Ref: 3016see page 132

*Plug/spigot version available

Also suitable for use with any standard 24/415 fitment



250ml TALL SQUARE

Bottle Reference	6024
Brimful Capacity	270ml
Height	163mm
Major/Minor Axis.....	46x46mm
Neck Finish	24/410

CLOSURES FOR THIS BOTTLE**24/410 Shallow Cap**

Ref: 3022see page 131

24/410 Flip Top Cap

Ref: 3017see page 132

24/410 Flared Disc Cap

Ref: 3026see page 132

Also suitable for use with any standard 24/410 fitment

**250ml TALL SQUARE**

Bottle Reference	6024
Brimful Capacity	273ml
Height	171mm
Major/Minor Axis.....	46x46mm
Neck Finish	24/415

CLOSURES FOR THIS BOTTLE**24/415 Tall Radiused Cap**

Ref: 3011*see page 131

24/415 Shallow Cap

Ref: 3005*see page 131

24/415 Flip Top Cap

Ref: 3016see page 132

*Plug/spigot version available

Also suitable for use with any standard 24/415 fitment

**200ml MID SQUARE**

Bottle Reference	6026
Brimful Capacity	218ml
Height	133mm
Major/Minor Axis.....	46x46mm
Neck Finish	24/410

CLOSURES FOR THIS BOTTLE**24/410 Shallow Cap**

Ref: 3022see page 131

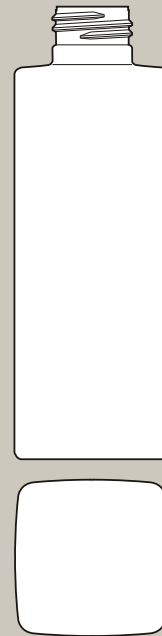
24/410 Flip Top Cap

Ref: 3017see page 132

24/410 Flared Disc Cap

Ref: 3026see page 132

Also suitable for use with any standard 24/410 fitment

**200ml MID SQUARE**

Bottle Reference	6026
Brimful Capacity	221ml
Height	141mm
Major/Minor Axis.....	46x46mm
Neck Finish	24/415

CLOSURES FOR THIS BOTTLE**24/415 Tall Radiused Cap**

Ref: 3011*see page 131

24/415 Shallow Cap

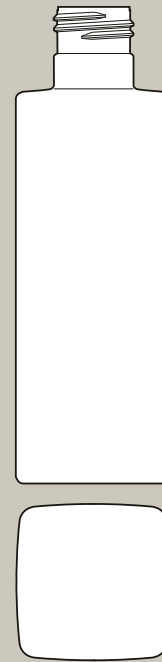
Ref: 3005*see page 131

24/415 Flip Top Cap

Ref: 3016see page 132

*Plug/spigot version available

Also suitable for use with any standard 24/415 fitment



100ml SHORT SQUARE

Bottle Reference6049
 Brimful Capacity112ml
 Height95mm
 Major/Minor Axis.....40x40mm
 Neck Finish20/410

CLOSURES FOR THIS BOTTLE

Suitable for use with any standard
 20/410 fitment



100ml SHORT SQUARE

Bottle Reference6049
 Brimful Capacity115ml
 Height100mm
 Major/Minor Axis.....40x40mm
 Neck Finish20/415

CLOSURES FOR THIS BOTTLE

20/415 Tall Radiumed Cap
 Ref: 3013*.....see page 131
20/415 Shallow Cap
 Ref: 3004*.....see page 131
20/415 Flip Top Cap
 Ref: 3018see page 132
 *Plug/spigot version available
 Also suitable for use with any standard
 20/415 fitment



500ml SQUARE

Bottle Reference6025
 Brimful Capacity535ml
 Height156mm
 Major/Minor Axis.....67x67mm
 Neck Finish24/410

CLOSURES FOR THIS BOTTLE

24/410 Shallow Cap
 Ref: 3022see page 131
24/410 Flip Top Cap
 Ref: 3017see page 132
24/410 Flared Disc Cap
 Ref: 3026see page 132
 Also suitable for use with any standard
 24/410 fitment

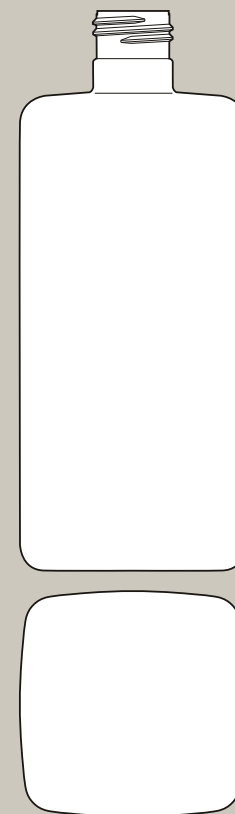


500ml SQUARE

Bottle Reference6025
 Brimful Capacity538ml
 Height165mm
 Major/Minor Axis.....67x67mm
 Neck Finish24/415

CLOSURES FOR THIS BOTTLE

24/415 Tall Radiumed Cap
 Ref: 3011*.....see page 131
24/415 Shallow Cap
 Ref: 3005*.....see page 131
24/415 Flip Top Cap
 Ref: 3016see page 132
 *Plug/spigot version available
 Also suitable for use with any standard
 24/415 fitment



BROADWAY OVAL RANGE IN HDPE

The Spectra range of innovative Broadway Ovals offers a genuine point of difference for any product brand - available in HDPE with capacity sizes ranging from 100ml to 500ml, these Ovals are designed to give your products a leading edge.

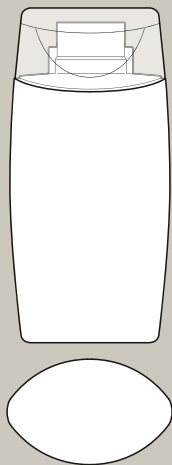


100ml BROADWAY OVAL

Bottle Reference6083
Brimful Capacity112ml
Height108mm
Major/Minor Axis.....56x30mm
Neck FinishSnap Neck

CLOSURES FOR THIS BOTTLE

Aptar Small Joy



200ml BROADWAY OVAL

Bottle Reference6003
Brimful Capacity225ml
Height156mm
Major/Minor Axis.....64x38mm
Neck Finish24/410

CLOSURES FOR THIS BOTTLE

24/410 Shallow Cap

Ref: 3022see page 131

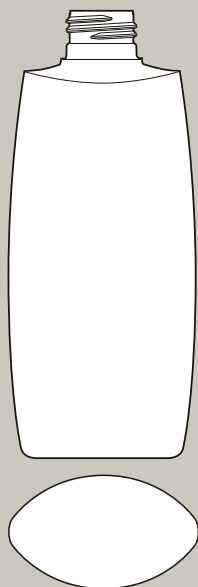
24/410 Flip Top Cap

Ref: 3017see page 132

24/410 Flared Disc Cap

Ref: 3026see page 132

Also suitable for use with any standard
24/410 fitment



200ml BROADWAY OVAL

Bottle Reference6003
Brimful Capacity225ml
Height153mm
Major/Minor Axis.....64x38mm
Neck FinishSnap Neck

CLOSURES FOR THIS BOTTLE

Aptar Small Joy

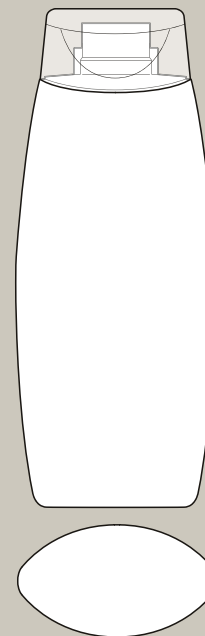


250ml BROADWAY OVAL

Bottle Reference6029
Brimful Capacity270ml
Height166mm
Major/Minor Axis.....69x40mm
Neck FinishSnap Neck

CLOSURES FOR THIS BOTTLE

Aptar Small Joy

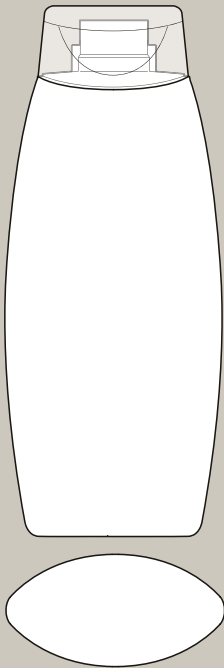


300ml BROADWAY OVAL

Bottle Reference.....6014
 Brimful Capacity.....323ml
 Height.....179mm
 Major/Minor Axis.....75x41mm
 Neck Finish.....Snap Neck

CLOSURES FOR THIS BOTTLE

Aptar Small Joy

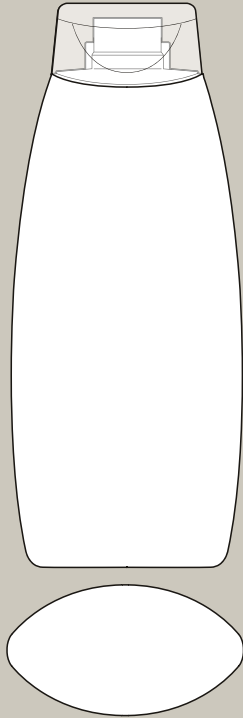


400ml BROADWAY OVAL

Bottle Reference.....6018
 Brimful Capacity.....430ml
 Height.....194mm
 Major/Minor Axis.....83x45mm
 Neck Finish.....Snap Neck

CLOSURES FOR THIS BOTTLE

Aptar Small Joy

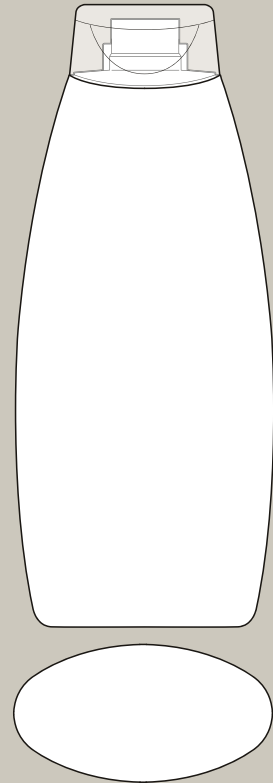


500ml BROADWAY OVAL

Bottle Reference.....6030
 Brimful Capacity.....536ml
 Height.....209mm
 Major/Minor Axis.....90x48mm
 Neck Finish.....Snap Neck

CLOSURES FOR THIS BOTTLE

Aptar Small Joy





PUT THE FINISHING TOUCHES TO YOUR PACKAGING WITH SPECTRA'S INDUSTRY EXPERTISE

Spectra can transform your products in a number of ways to maximise their market potential. Here are some of the things Spectra can do to make your products truly remarkable in either HDPE or PET.

COLOURING - SEE PAGE 22

Spectra can provide a limitless choice of colours, all accurately matched to a number of swatch samples. There are also a range of colour effects available too, such as fluorescents, frosting, metallics, speckling and flecking, pearlescents and sparkling.

DECORATION - SEE PAGE 24

Spectra's innovative decoration opportunities can make a good product look great. We can offer a number of print finishes such as silkscreen printing and precise 4 colour pass printing, stylish foil blocking, seamless 360 degree circumference printing and high build embossed effect varnishing.

CLOSURES - SEE PAGE 128

Simply changing your cap can completely alter the look and feel of your product. Spectra have a wide range of closures to fit all our bottles, plus the expertise to advise on what are the best options for your finished products.

For more help on how HDPE can reach out to your market sector, speak to Spectra today on +44 (0)1986 834190